



# INSTALLATION INSTRUCTIONS

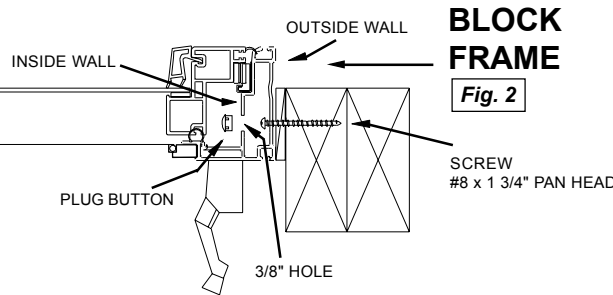
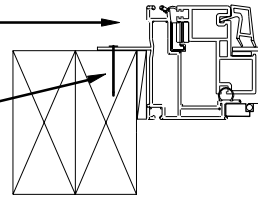
## Awning and Casement Windows

For installation, Manufacturer recommends using **PSI-801 Polyether Sealant** or **Sonolastic 150 Sealant** for proper adhesion and weatherproofing of vinyl windows and doors. Available at Coastal Windows.

### FLANGE FRAME

Fig. 1

NAIL OR SCREW



### BLOCK FRAME

Fig. 2

SCREW #8 x 1 3/4" PAN HEAD

**STORAGE:** Store windows, doors and components out of contact with the ground, under a weather-tight covering, with no direct sunlight. The storage area must have adequate ventilation. Keep windows and doors upright.

IT IS THE RESPONSIBILITY OF THE OWNER, ARCHITECT OR BUILDER TO SELECT PRODUCTS IN COMPLIANCE WITH APPLICABLE LAWS AND BUILDING CODES. COASTAL WINDOWS, INC. RESERVES THE RIGHT TO CHANGE ITS PRODUCT DESIGNS AND/OR SPECIFICATIONS WITHOUT NOTICE.

## INSTALLATION

1. **ROUGH OPENING SHOULD BE 1/4" TO 1/2" LARGER THAN WINDOW.**
2. **THE WINDOW MUST BE INSTALLED LEVEL, PLUMB AND SQUARE TO FUNCTION PROPERLY SINCE THERE ARE NO METHODS OF ADJUSTMENT AFTER INSTALLATION.**
3. Panels may need to be removed prior to installation.

## AWNING AND CASEMENT

### Flange Frame

1. To set the window, nail or screw corners first. See Figure 1.
2. Nail or screw flange in center of widths and heights being sure window widths and heights are straight (no bows or dips).
3. Check to see if window operates properly before nailing or screwing flange every 3 to 5 inches.
4. Caulk full exterior and interior perimeter.

### Block Frame

1. To secure the window in the opening, shim sill level. Be sure window widths and heights are straight (no bows or dips).
2. Use shims to support screws between window frame and opening. Screw full perimeter 3 inches from corners and every 12 to 16 inches thereafter by drilling a 3/8" hole through the inside wall only. The screw goes through the outside wall. See Figure 2. **Do not overtighten.**
3. When window is secured, cover sill screw heads with silicone. Silicone sill plug button holes before capping. The plug buttons supplied will snap into the 3/8" hole. Caulk full exterior and interior perimeter.

## EGRESS SYSTEM

### Flange Frame

1. To set the egress frame, nail or screw corners first. See Figure 3.
2. Nail or screw flange in center of widths and heights being sure egress frame widths and heights are straight (no bows or dips).
3. Check to see if egress window operates properly before nailing or screwing flange every 3 to 5 inches.
4. Open egress window and screw every 5 inches on hinge side as shown. See Figure 4. Shim between egress frame and opening at screw locations for support. There is a scribe line for screw location. See Figure 3. **Do not overtighten.**
5. Caulk full exterior and interior perimeter.

### Block Frame

1. To secure the egress frame in the opening, shim sill level. Be sure egress frame widths and heights are straight (no bows or dips).
2. Use shims to support screws between egress frame and opening. Screw full perimeter 3 inches from corners and every 6 to 12 inches thereafter. See Figure 4. There is a scribe line for screw location. See Figure 3. **Do not overtighten.**
3. When window is secured, cover sill screw heads with silicone. Caulk full exterior and interior perimeter.

Fig. 3

### EGRESS FLANGE FRAME

NAIL OR SCREW

SCRIBE LINE

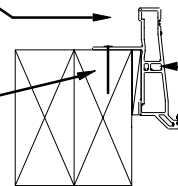
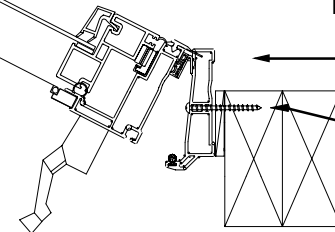


Fig. 4

### EGRESS BLOCK FRAME

SCREW #8 x 1 3/4" PAN HEAD



If you have any questions or if something is not clear, please call the factory. We are here to help.

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